

# Work Order ID 67945

Tuesday, April 05, 2011 10:09:08 AM



Page 1

Item ID: D350-636-216

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube STD RH, Deluxe

Start Date: 4/4/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/8/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: *M*

Date: *11-04-11* Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-636	H								

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-636-216 CHG001

110

Assemble as per dwg

0.00



HandFinish

Memo

0.00

Hand Finishing

1- Assemble Toe kit, Wedge kit and Tow ring kit to D350-636-016 as per IIN-D350-636

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

*2 per Kim's email - see last page*

*11/04/11*

*04 12 01*

*04 12 01*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 67945**

Page 2

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Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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150

0.00



Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-636-216

Location: \_\_\_\_\_

PPP rev: A

11/4/12

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/4/12

mf

11-04-12

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Tuesday, April 05, 2011 10:09:14 AM

Page 1

Work Order ID: 67945

Parent Item: D350-636-216

Parent Item Name: Skidtube STD RH, Deluxe





Start Date: 4/4/2011

Required Date: 4/8/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-016  Skidtube STD w/ Training Wearplates, RH		Manufactured	No			110	Each	1.0000	1	1			
<div><div><u>Location</u></div><div>FG072</div><div>64952</div></div> <div><div><u>Loc Qty</u></div><div>1</div><div>1</div></div> <div><div><u>Loc Code</u></div><div></div><div></div></div>													
D350-636-101  Toe Step, LH/RH		Manufactured	No			110	Each	17.0000	1	1			
<div><div><u>Location</u></div><div>FG021</div><div>26089</div><div><del>67316</del></div></div> <div><div><u>Loc Qty</u></div><div>17</div><div>7</div><div>10</div></div> <div><div><u>Loc Code</u></div><div></div><div></div><div></div></div>													
D350-636-105A  Wedge Installation		Manufactured	No			110	Each	12.0000	1	1			
<div><div><u>Location</u></div><div>FG021</div><div>51959</div><div><u>54958</u></div><div>67317</div></div> <div><div><u>Loc Qty</u></div><div>12</div><div>2</div><div>4</div><div>6</div></div> <div><div><u>Loc Code</u></div><div></div><div></div><div></div><div></div></div>													
D350-636-109  Tow Ring Installation		Manufactured	No			110	Each	8.0000	1	1			
<div><div><u>Location</u></div><div>FG022</div><div>67205</div><div>67318</div></div> <div><div><u>Loc Qty</u></div><div>8</div><div>4</div><div>4</div></div> <div><div><u>Loc Code</u></div><div></div><div></div><div></div></div>													

679055

sel. 11/04/11

sel. 11/04/11

1 11/04/11

sel. 11/04/11

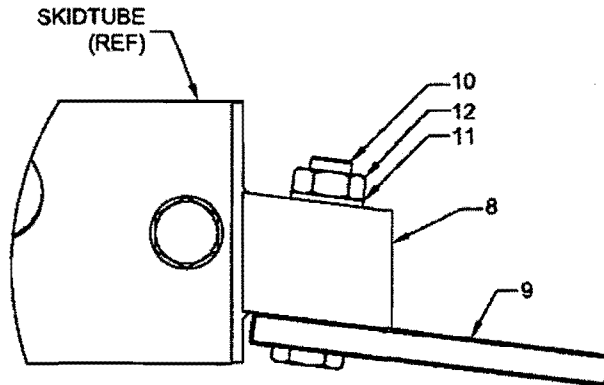
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

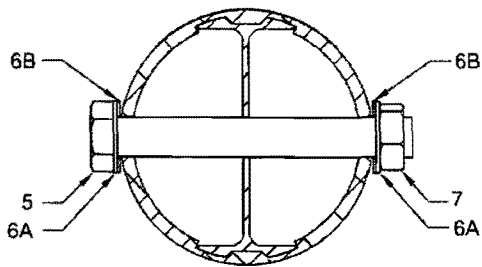
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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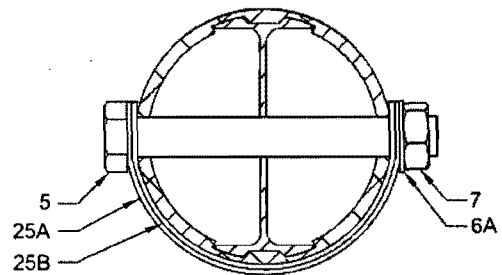
**NOTE:** Date & initial all entries



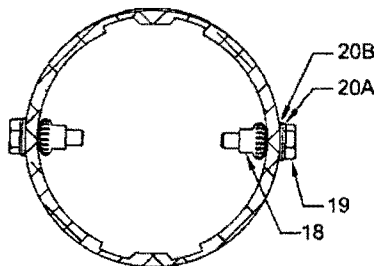
**DETAIL D**  
1 PL PER SKIDTUBE



**SECTION E-E**  
(D350-636-011/-012/-013/-014 SKIDTUBES  
AT CHG 003 ONLY)



**SECTION Q-Q**  
(D350-636-011/-012/-013/-014 SKIDTUBES  
AT CHG 004 OR SUBSEQUENT)



**SECTION F-F**  
2 PL PER SKIDTUBE

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 67945

*R11-04-5*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

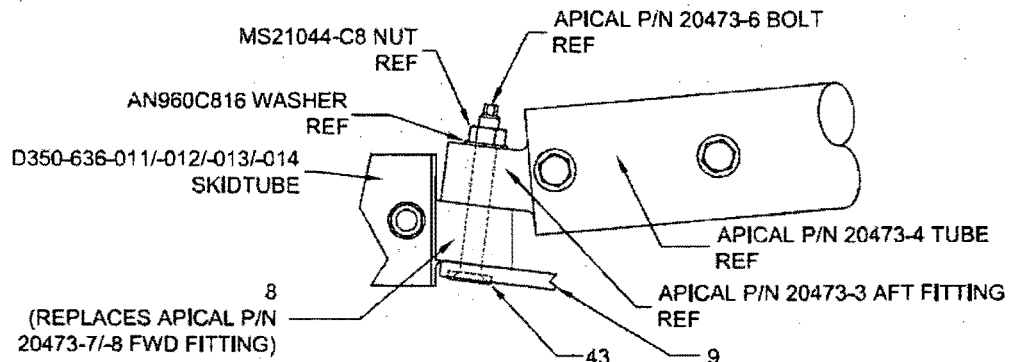
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

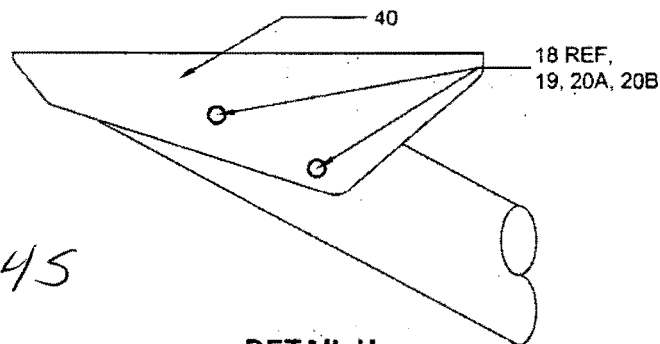
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

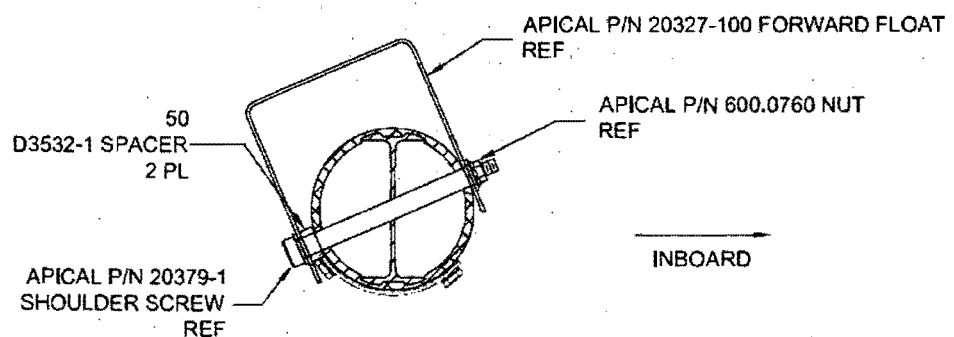




**DETAIL G**  
(APICAL CYLINDRICAL AND TRI-BAG INSTALLATIONS)  
1 PL PER SKIDTUBE



**DETAIL H**  
(D350-636-101 TOE STEP)  
1 PL PER SKIDTUBE



**SECTION N-N**  
(LH SHOWN, RH OPPOSITE)  
(D350-636-011/-012 WITH APICAL CYLINDRICAL FLOATS ONLY)

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Revision: H  
Date: 10.07.26

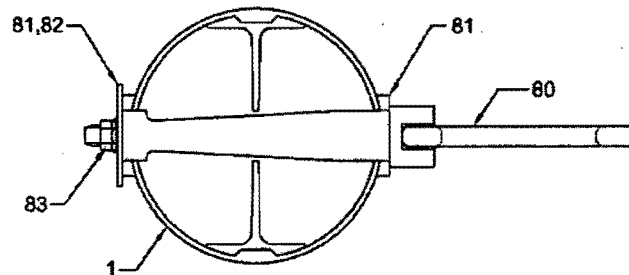
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

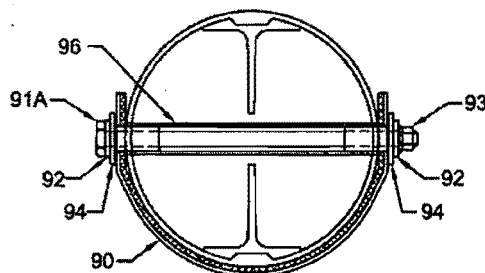
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**SECTION R-R**  
SHOWN WITH DRILLED Ø0.625" HOLE &  
D350-636-109 TOW RING KIT

*u 10 42945*



**SECTION S-S**  
D350-636-015/-016/-017/-018/-215/-216/-217/-218  
SKIDTUBES, 3 PL

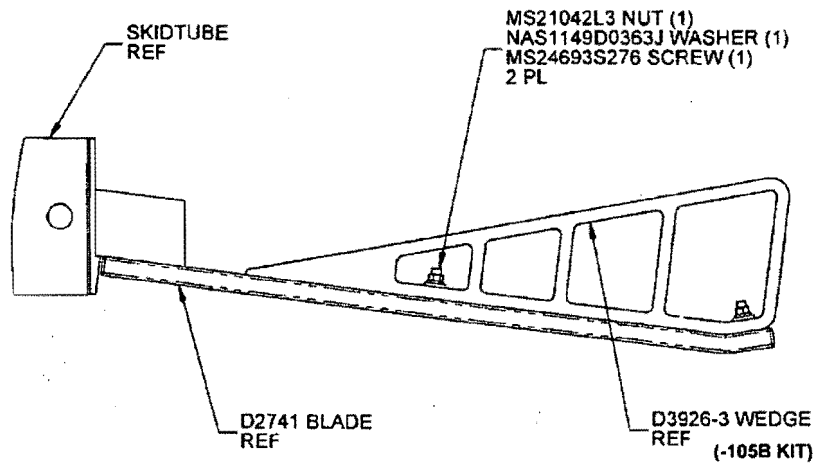
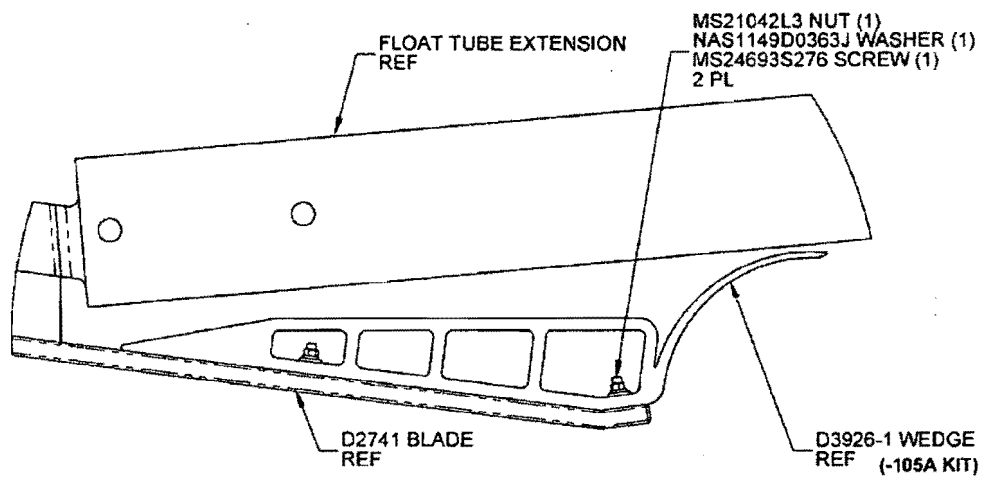
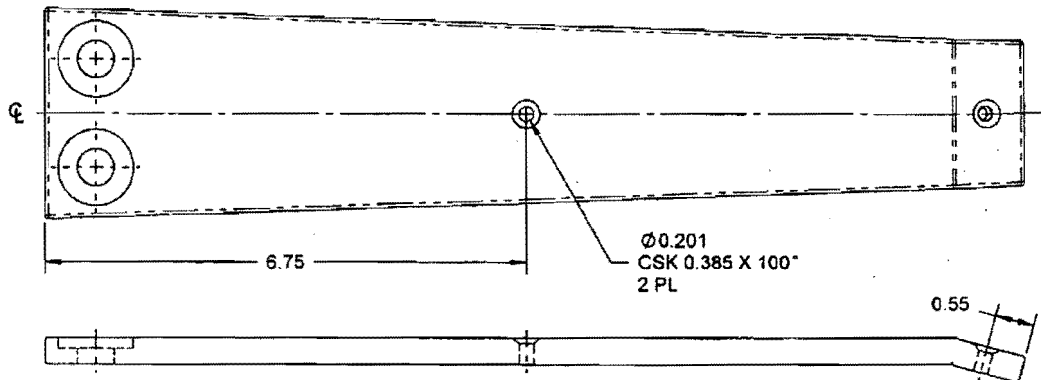
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*u/b 6745*

**Figure 4: D350-636-105A/-105B WEDGE KIT INSTALLATION**

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Revision: H  
Date: 10.07.26

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## **Linda Lacelle**

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**From:** Kim Johnston <kjohnston@dartaero.com>  
**Sent:** April 12, 2011 8:10 AM  
**To:** Linda Lacelle  
**Cc:** Melanie Fauteux; Brigitte Golden  
**Subject:** D350-636-215/-216 skids going out to ERA

Linda,

Marc is okay with upping the change number for the D350-636-215/-216 skids going out to ERA today. Also, if you can send them out new red decals for the two skids they got the other day with the proper batch number on them we'll be covered for the revision to the two drawings. Marc tells me the drawings will be released today.

Thanks,

Kim Johnston  
Dart Aerospace Ltd.  
Engineering Clerk  
Document Control  
1270 Aberdeen Street  
Hawkesbury, Ontario, K6A 1K7  
Email: [kjohnston@dartaero.com](mailto:kjohnston@dartaero.com)  
Tel: 613-632-5200  
Fax: 613-632-9311

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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